

Applying an Adhesive Gasket or Tape

Surface Contact Optimization

- A) Surfaces must be dry and free of contaminates.
- B) Apply firm pressure to increase flow and contact of adhesive with the substrate.
- C) An increase in time and temperature will increase the surface contact and adhesion values.

Application of Adhesive

- A) **Clean application surface and opposing contact surfaces** thoroughly with isopropyl alcohol*. Surface must be completely dry before new gasket or tape is applied.
- B) Peel a short section at one end of gasket or tape from the backing. Place this end where the gasket or tape will start. Apply firm and continuous pressure to the gasket or tape while peeling backing off of the gasket or tape as it is applied.

Re-Application

- A) Remove previous gasket or tape entirely from **all contact surfaces** (ie. Frame and Door).
- B) Follow steps for "Application of Adhesive".

*Isopropyl Alcohol

To ensure surface is clean Isopropyl Alcohol is commonly used to remove contaminants from bonding surfaces and residue left from previous gaskets and other adhesive products.



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