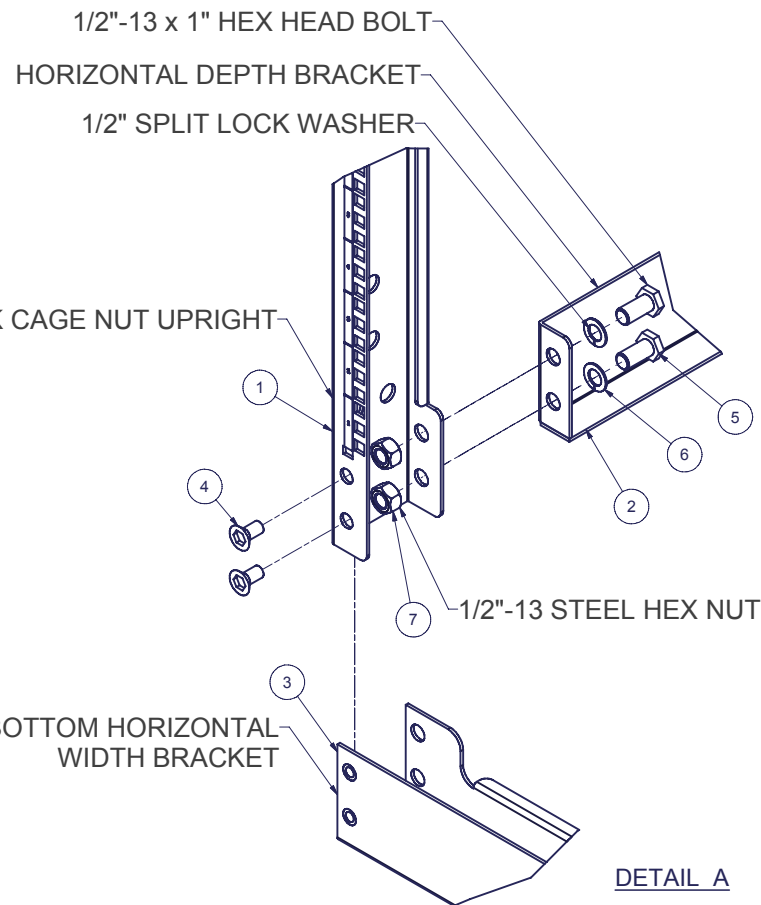
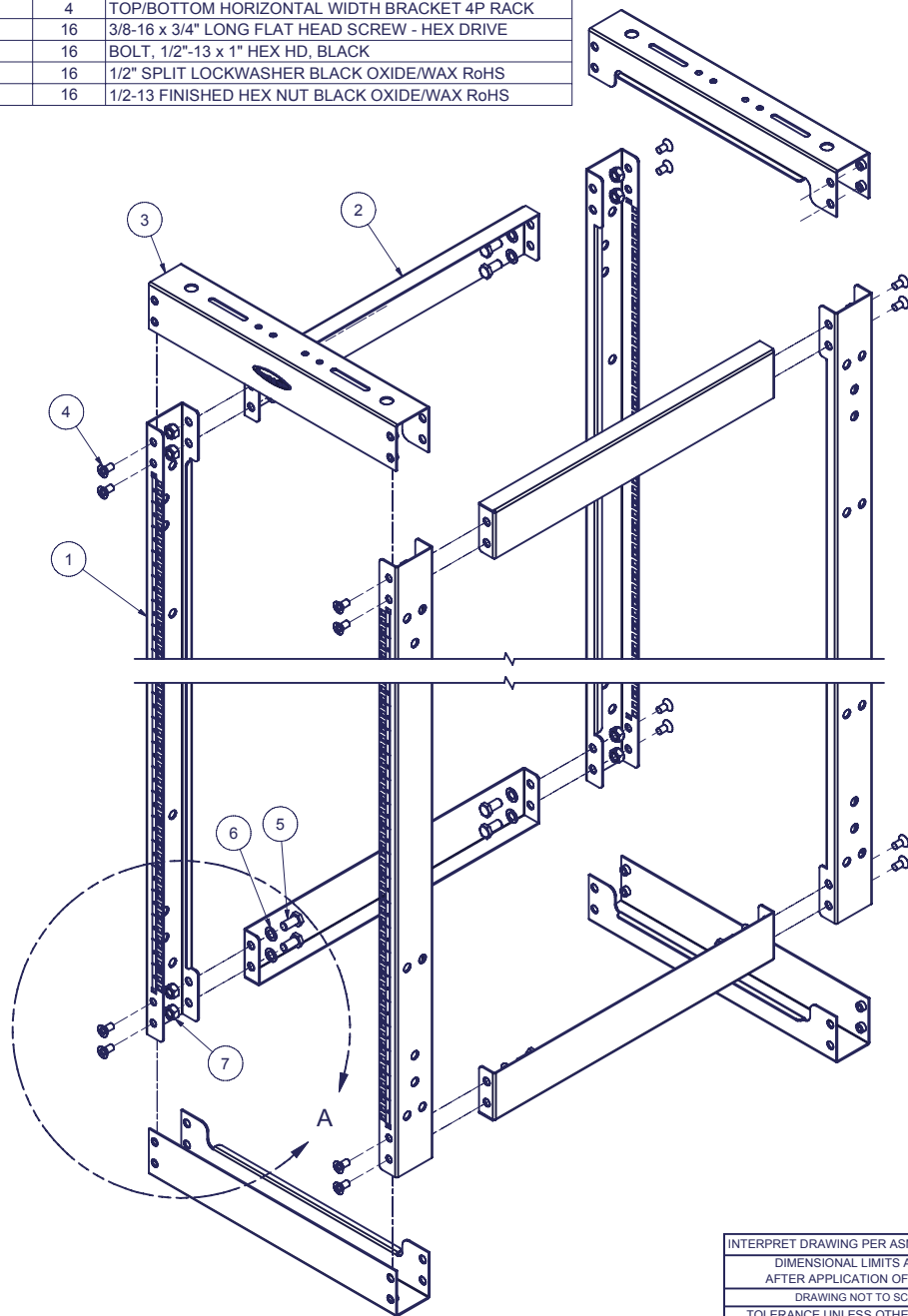


Bill of Material		
ITEM	QTY	DESCRIPTION
1	4	42 RU UNIVERSAL CAGE NUT UPRIGHT 4P RACK
2	4	29"D HORIZONTAL DEPTH BRACKET 4P RACK
3	4	TOP/BOTTOM HORIZONTAL WIDTH BRACKET 4P RACK
4	16	3/8-16 x 3/4" LONG FLAT HEAD SCREW - HEX DRIVE
5	16	BOLT, 1/2"-13 x 1" HEX HD, BLACK
6	16	1/2" SPLIT LOCKWASHER BLACK OXIDE/WAX RoHS
7	16	1/2-13 FINISHED HEX NUT BLACK OXIDE/WAX RoHS



TOOLS & INSTRUCTION:

TOOLS: 3/4" SOCKET, 3/4" WRENCH & 7/32" HEX DRIVE

- 1) ASSEMBLE TOP & BOTTOM WIDTH BRACKETS TO UPRIGHTS (PLACE THE BRACKET WITH THE GLCC LABEL ON THE TOP). ALIGN THE UPRIGHTS SO THAT THE #1 ON THE RU LABELS IS TOWARDS THE BOTTOM. DO NOT TIGHTEN.
- 2) ASSEMBLE THE TOP, HORIZONTAL DEPTH BRACKETS TO UPRIGHTS, STAND ASSEMBLY UP, ASSEMBLE BOTTOM, HORIZONTAL DEPTH BRACKETS TO UPRIGHTS. BE SURE TO MAKE SQUARE & TIGHTEN.
- 3) SECURE TO FLOOR OR INSTALL OPTIONAL CASTER KIT (7208-4PHD) FLOOR MOUNTING HARDWARE NOTE PROVIDED. INSTALLER TO DETERMINE FLOOR TYPE.

INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR +/- 1°
.XXXX +/- .010
.XXX +/- .015
.XX +/- .030
.X FOR REF. ONLY



THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

NOTICE:

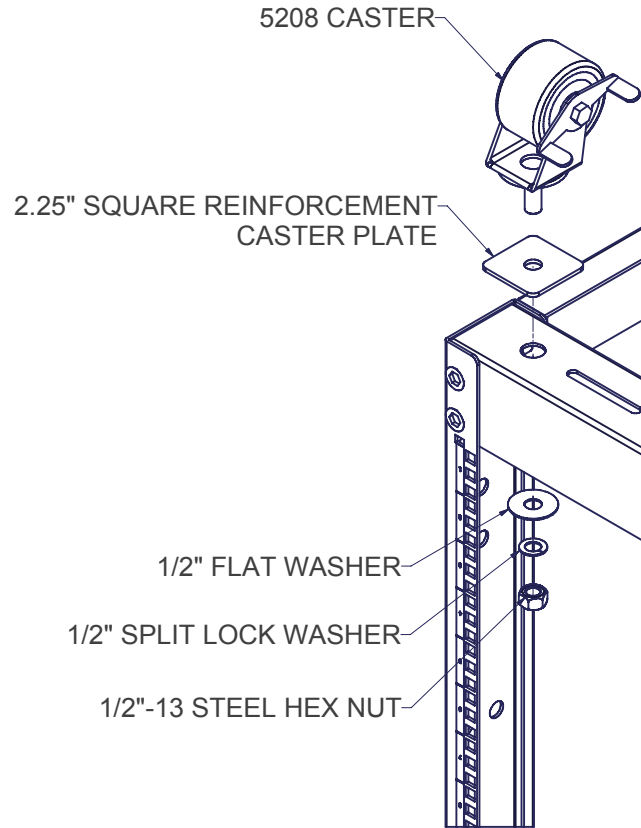
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PART NUMBER:	GL4PHD
QTY PER UNIT:	1
MATERIAL TYPE:	-
MATERIAL GAUGE:	-
FINISH:	-
DRAWN	DATE
JAL	6/7/2007
CHECKED & APP.	DATE
WSS	6-7-07

TITLE	INSTRUCTION SHEET FOR HEAVY DUTY FOUR-POST RACK		
GREAT LAKES CASE & CABINET CO., INC.			
P.O. BOX 551 EDINBORO, PA 16412			
PHONE (814) 734-7303 FAX (814) 734-3907			
E-MAIL glcc@greatcabinets.com			
DWG NO:	REV	SHEET: 1 OF 3	
1005586	2		

*** **WARNING! DO NOT INSTALL SLIDE OUT EQUIPMENT WHEN CASTERS ARE INSTALLED.** ***

INSTALLATION OF OPTIONAL
7208-4PHD CASTER KIT



INTERPRET DRAWING PER ASME Y14.5M-1994
DIMENSIONAL LIMITS APPLY
AFTER APPLICATION OF FINISH
DRAWING NOT TO SCALE
TOLERANCE UNLESS OTHERWISE NOTED:
ANGULAR $\pm .1^\circ$
.XXXX $\pm .010$
.XXX $\pm .015$
.XX $\pm .030$
.X FOR REF. ONLY



THIRD ANGLE
PROJECTION

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS ARE IN INCHES

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PART NUMBER:
GL4PHD

QTY PER UNIT: 1

MATERIAL TYPE:

MATERIAL GAUGE:

FINISH:

DRAWN DATE
JAL 6/7/2007
CHECKED & APP. DATE

TITLE
**INSTRUCTION SHEET FOR HEAVY DUTY
FOUR-POST RACK**

GREAT LAKES CASE & CABINET CO., INC.
P.O. BOX 551 EDINBORO, PA 16412
PHONE (814) 734-7303 FAX (814) 734-3907
E-MAIL glcc@greatcabinets.com

DWG NO:
1005586

REV
2

SHEET: 2 OF 3

